

Portone/Portone Smart



Assembly Instruction & Instructions for Use

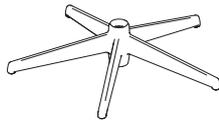
Component List

(Check the components before starting assembly)

■ Main body (standard parts)



Gas lift × 1 pce.



Base × 1 pce.



Castor × 5 pcs. 1 pack



Hexagon socket bolt (M8×22L) × 3 pcs. (Portone)

Hexagon socket bolt (M8×22L) × 4 pcs. (Portone Smart)



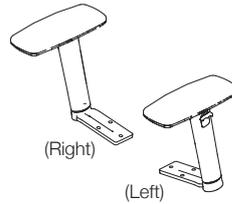
Backrest × 1 pce.



Seat × 1 pce.

■ Option parts

Adjustable arm × 1 pce. each



(Right)

(Left)

Hexagon socket bolt (M6 × 45L) × 6 pcs. (Steel)
(M6 × 50L) × 6 pcs. (Aluminum)



Headrest × 1 pce.



Hexagon socket bolt (M6×32L) × 2 pcs.



Hexagon nut (M6) × 2 pcs.

Nominated Tools



Hex key wrench (5 mm)

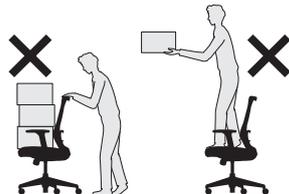
Safety Instructions (Make sure to follow these instructions)

⚠ Caution

Indicates that improper handling may cause injury or property damage.

• Do not handle roughly, or use improperly.

- Do not use as a carrier.
- Do not stand on the chair or sit on the front side of seat or armrest.
- Do not sit on any parts other than the seat.

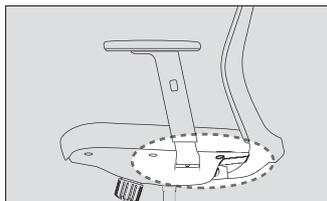


• Do not disassemble or repair on your own. Please contact official dealers when needed.

• No remodeling. Okamura will have no responsibility for any disadvantage caused by remodeling.

• Gas lift replacement and handing should only be carried out by the trained professional.

- Be careful not to get your fingers, hands or clothes caught in the gaps between the moving parts or the back of the pad when adjusting the position of the arm. Also, make sure that the arm are second tightly become use.



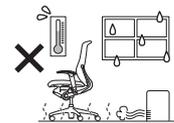
Instructions to Extend the Life of Product

Please follow instructions below. Failure may cause serious damage to the product.

• Indoor use only.



• Avoid high temperature, high humidity, or extraordinary aridity.



• No outdoor or waterfront use.



• Do not place product under heater or air-conditioner exhausting high temperature air.



• Avoid direct sunlight.



• Do not place on uneven floor.

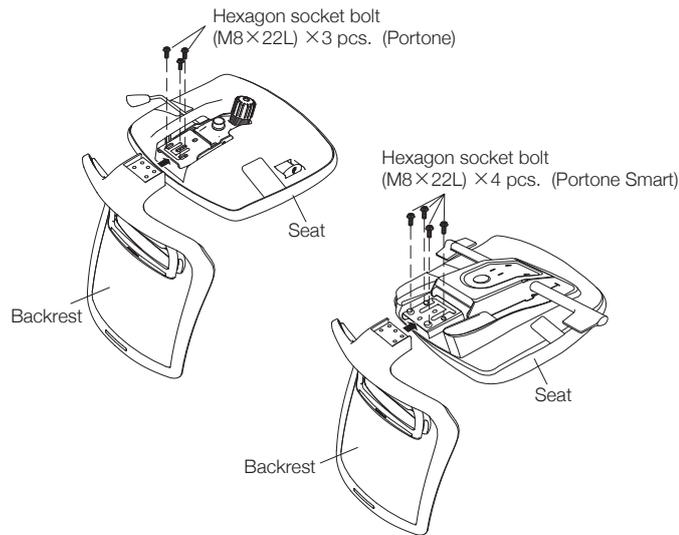


• When placing alongside windows, use curtain or blind to avoid from direct sunlight.



1 Backrest attachment

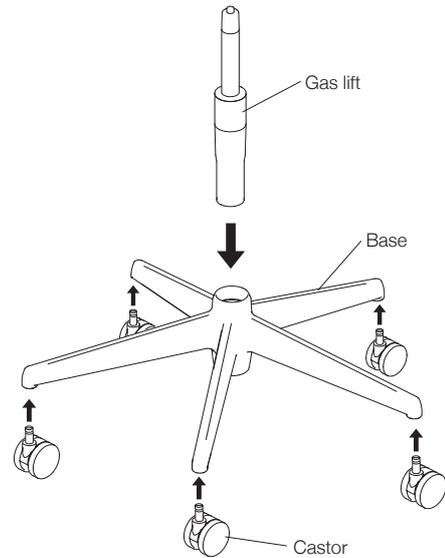
Attach the backrest and the seat by using washers (M10) and hexagon socket bolts (M8 × 22L).



* Place the backrest and the seat upside down for assembly.
 * Assembly must be conducted by two or more people.

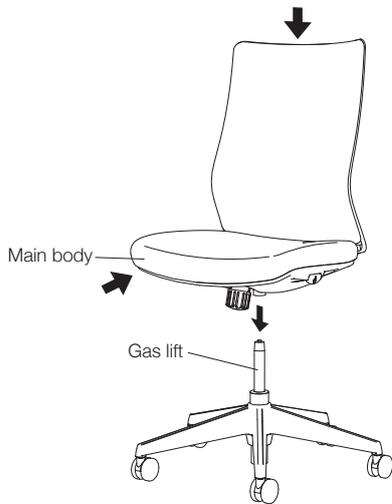
2 Gas lift and castors attachment

Place the gas lift to the 5-star base. Attach the castors to the 5-star base.



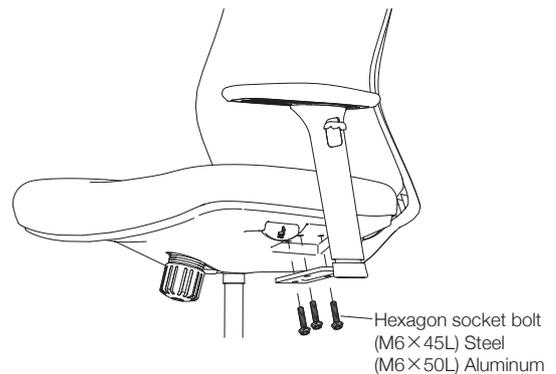
3 Main body attachment

Place the main body on the gas lift as shown. Do not hold the arms of the main body. Hold the parts indicated by the arrows in the figure.



4 Arm attachment

Attach the arms to the frame arm attachment locations by using hexagon socket bolts (M6 × 45L).
 *Tools: 5mm hexagonal wrench (Allen wrench)

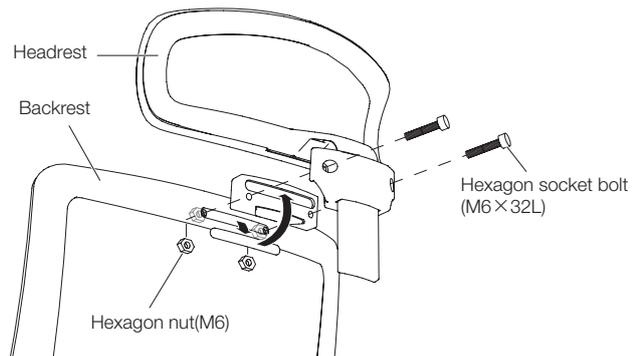


5 Headrest and Hanger attachment

Headrest (option) attachment and replacement

Attach the Headrest on the backside of the backrest by securing it with hexagon socket bolts (M6 × 32L) and hexagon nuts (M6).

*Make sure that the Headrest is secured completely before using.
 Tools: 5mm hexagonal wrench (Allen wrench)

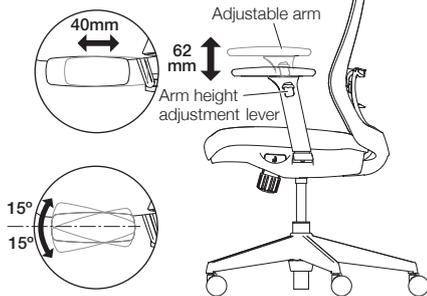


Operation (Portone/Portone Smart)

■ Arm height and angle adjustment (option)

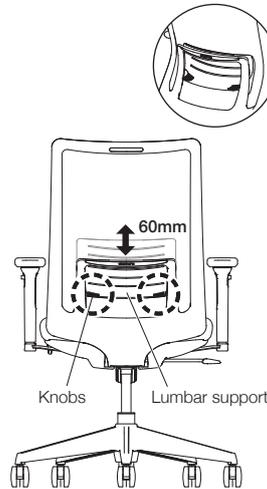
Push the arm height adjustment button at the side of armrest. The arm height can be adjusted up and down within a range of 62mm by pushing and holding the button. Lock again by releasing the button. Holding the arm pads and rotating them left and right allows for adjustment of their angles (15° inside, 15° outside). They can also be adjusted forward and back within a range of 40mm.

⚠ Caution: Be careful not to nip your fingers into back of the arm pad.



■ Lumbar support height adjustment (option)

Move the Lumbar support up and down by grasping the left and right knobs which are attached behind the back of the chair. The Lumbar support can be moved up and down within a range of 60 mm.



■ Headrest height adjustment (option)

Adjust the Headrest by pushing the button. The Headrest can be moved up and down within a range of 50 mm. The Headrest can also be set in a position where it is out of the way when not in use, allowing for a clean appearance.

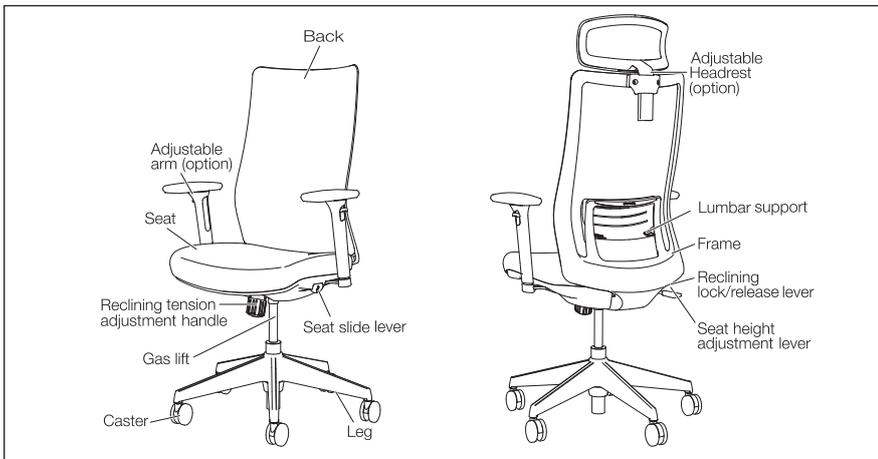
If you use the Headrest with the low-backrest seat, adjust the Headrest to the highest position.

Before using this product, make sure that each part is securely locked at the proper position after making the adjustment.



■ Portone

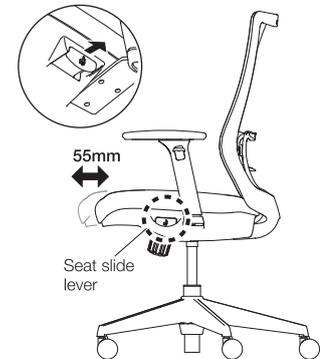
Part Names



Operation

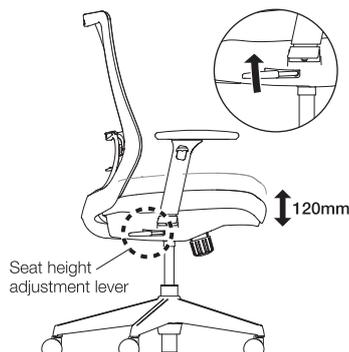
■ Seat depth adjustment

With your weight raised slightly off the seat, pull the "seat slide lever" on the bottom left of the seat upwards and pull the seat slightly upwards while moving the seat forwards or back (Fixed 4 positions).



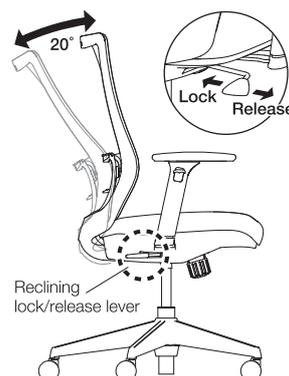
■ Seat height adjustment

Adjust using the "seat height adjustment lever" on the bottom right of the seat. If the lever is lifted upwards with a person's weight on it, the seat will be lowered and will then be locked in place at the position when the lever is released. To raise the seat, pull the lever upwards with your weight raised slightly off the seat.



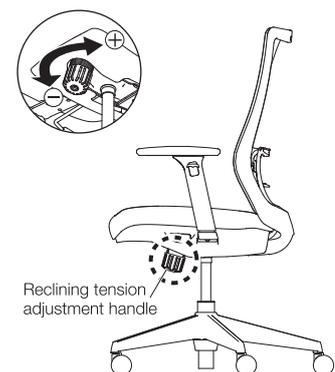
■ Lock and Release of Backrest

The backrest can be locked and released by pulling out the lever located underneath the seat on the right-hand side. The backrest can only be locked when it's upright.

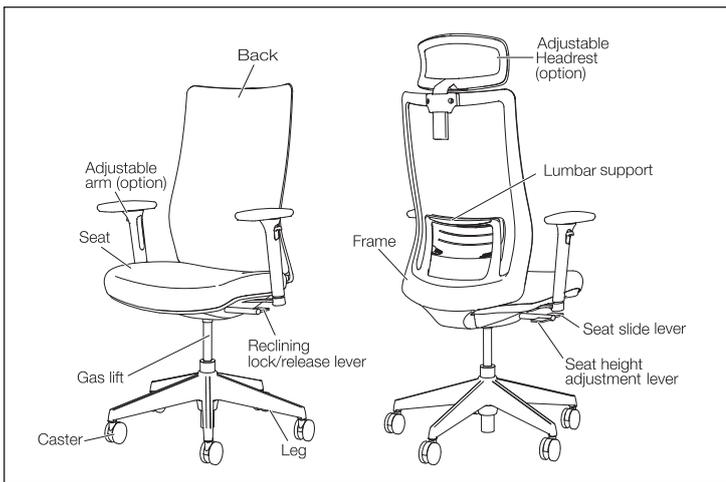


■ Reclining tension adjustment

Turn the tension adjustment handle in the "+" direction to increase tension and in the "-" direction to decrease tension. Adjust so that it is comfortable for you.



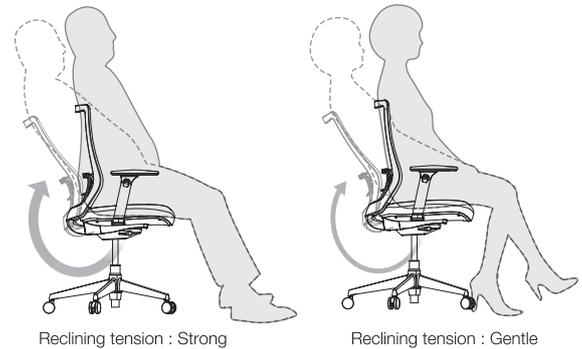
Part Names



Operation

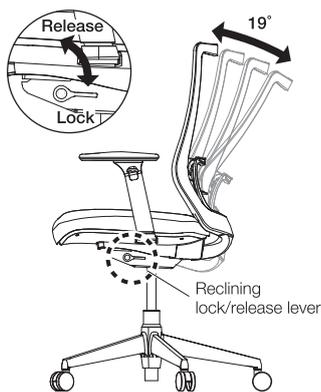
Smart fit reclining

The chair automatically adjusts the reclining tension in to a sitter's weight, regardless of each person's unique physical differences.



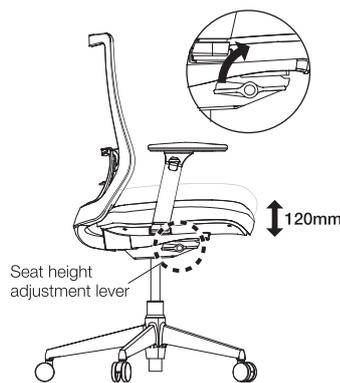
Lock and Release of Backrest

The backrest can be locked and released by pulling up the lever located underneath the seat on the left-hand side. The backrest can be locked at 4 positions.



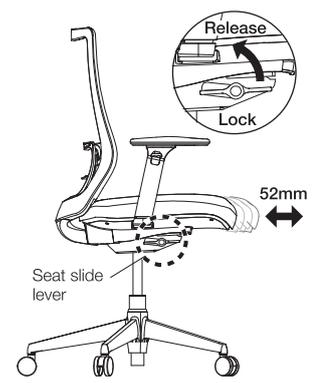
Seat height adjustment

Adjust the seat height using the seat height adjustment lever on the bottom right of the seat. The seat will be lowered if you lift the lever while seated, and it will stop at any position you release the lever at. The seat will be raised if you lift the lever while not seated on the seat.



Seat depth adjustment

Adjust the seat depth by sliding the seat forward or back within a range of 52 mm (2") using the Seat depth adjustment lever on the bottom right of the seat. (Fixed at 4 positions)



Materials

Part		Materials
Structural parts	Backrest	Frame Glass-reinforced polyamide >PA-GF<
	Seat	Inner shell Wood
		Outer shell Polypropylene >PP<
	Support base	Metal (steel)
	Legs	Metal (aluminum) >ADC< or Glass-reinforced polyamide >PA-GF<
	Adjustable arm	Pad Polyurethane >TPU<
		Body Glass-reinforced polyamide >PA-GF<
		Frame Metal (steel)
Headrest	Body Glass-reinforced polyamide >PA-GF<	
	Attachment part Glass-reinforced polyamide >PA-GF<	
Covering material	Mesh Polyester	
	Cloth Polyester	
Cushion material	Seat Polyurethane >PUR<	

※ >XX< indicates the materials of the parts. This information is useful when recycling.

※ Please understand that product specifications might change without prior notification when improvements are made to the product.

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